



### **Function**

Symmetrical piston/rod seals are designed to seal the pressurized hydraulic fluid against the atmosphere or between two pressurized spaces.

### **Features**

- ⇒ Symmetrical, single acting piston/rod seal, no interference on the ID or OD.
- ⇒ Excellent static and dynamic sealing performance.
- ⇒ Excellent performance in low pressure conditions.
- ⇒ Useable for long stroke lengths.
- ⇒ Negligible tendency to “stick-slip” effect above a speed of 0.15 m/s.

### **Application**

Reciprocating pistons/rods in hydraulic cylinders, plungers etc.

Universal piston / rod seal for small extrusion gaps and minor work loads.

Max. pressure 400 bar, max. speed 0.5 m/s.

### **Installation**

Snap-in installation.

### **Seal housing recommendation**

<b>Tolerances</b>	<b>[mm]</b>	
L < 10mm	+ 0.2	
L ≥ 10mm	+ 0.3	
Ø NA (rod groove)	H10	
Ø NI (rod diam.)	f8	
Ø NA (cylinder diam.)	H9	
Ø NI (piston groove)	h10	
<b>Surface roughness</b>	<b>Rtmax [µ]</b>	<b>Ra [µ]</b>
Bottom of groove	≤ 6.3	≤ 1.6
Face of groove	≤ 15	≤ 3
<b>Sliding surface</b>	<b>Rtmax [µ]</b>	<b>Ra [µ]</b>
PU, elastomeres	≤ 2.5	≤ 0.1-0.5
PTFE	≤ 2	≤ 0.05-0.3

**DS6**