





### **Function**

Symmetrical piston/rod seals are designed to seal the pressurized hydraulic fluid against the atmosphere or between two pressurized spaces.

#### **Features**

- ⇒ Symmetrical, single acting piston/rod seal, no interference on the ID or OD.
- ⇒ Increased preload due to an additional O-Ring.
- ⇒ Sharp lips for use in high viscosity media.
- ⇒ Excellent static and dynamic sealing performance.
- ⇒ Good performance in all pressure ranges.
- ⇒ Used for short pulsating strokes.
- ⇒ No reverse leakage when changing direction.
- ⇒ Recommended for positioning or holding under pressure.

# **Application**

Reciprocating pistons/rods in hydraulic cylinders, plungers etc.

Switching or clamping functions.

Replacement for rubber fabric seals.

Max. pressure 400 bar, max. speed 0.5 m/s.

## **Installation**

Snap-in installation.

#### Seal housing recommendation

Tolerances	[mm]	
L < 10mm	+ 0.2	
L ≥10mm	+ 0.3	
Ø NA (rod groove)	H10	
Ø NI (rod diam.)	f8	
Ø NA (cylinder diam.)	H9	
Ø NI (piston groove)	h10	
Surface roughness	Rtmax [µ]	Ra [μ]
Bottom of groove	≤ 6.3	≤ 1.6
Face of groove	≤ 15	≤ 3
Sliding surface	Rtmax [µ]	Ra [µ]
PU, elastomeres	≤ 2.5	≤ 0.1-0.5
PTFE	≤ 2	≤ 0.05-0.3

**DS18**