

Function

Symmetrical piston/rod seals are designed to seal the pressurized hydraulic fluid against the atmosphere or between two pressurized spaces.

Features

- Symmetrical, single acting piston/rod seal, combined with pressure ring and support ring.
- ⇒ By adjusting the number of packings friction and leakage characteristics can be influenced.
- ⇒ Excellent static and dynamic sealing performance.
- ⇒ Excellent performance in high pressure conditions.
- \Rightarrow Useable for short and long stroke lengths.
- \Rightarrow High wear resistance.

Application

Reciprocating pistons/rods in hydraulic cylinders, plungers etc. Used in heavy duty applications (presses) with return stroke by equipment weight. Max. pressure 500 bar, max. speed 0.5 m/s.

Installation

Installation normally in open housings.

At closed housings the parts need to be split. In this case the seal must be done slightly larger (approx. 1% in diameter)

Seal housing recomm	nendation		
Tolerances	[mm]		
L < 10mm	+ 0.2		
L ≥10mm	+ 0.3		
Ø NA (rod groove)	H10		
Ø NI (rod diam.)	f8		
Ø NA (cylinder diam.)	H9		SELEPAC
Ø NI (piston groove)	h10		SELEFAC
Surface roughness	Rtmax [µ]	Ra [µ]	
Bottom of groove	≤ 6.3	≤ 1.6	
Face of groove	≤ 15	≤ 3	
Sliding surface	Rtmax [µ]	Ra [µ]	
PU, elastomeres	≤ 2.5	≤ 0.1-0.5	
PTFE	≤ 2	≤ 0.05-0.3	